



MSU
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#	QTY.	MATERIAL	DESCRIPTION
1	1	ALUMINUM 6061-T6	76 X 10 MSU-C GASKET EXTRUSION ROLLED AND WELDED CONSTRUCTION
2	2	ALUMINUM 6061-T6	152 X 64 X 7mm C-CHANNEL TO BE WELDED TO ITEM 1 & 3 LV
3	1	ALUMINUM 6061-T6	152 X 152 X 8mm H-BEAM TO BE WELDED TO ITEM 2 & ITEM 1.
4	6	ALUMINUM 6061-T6	6.35mm TREAD PLATE
5	24	ALUMINUM 6061-T6	6.35 X 64mm F.B. STIFFENERS
6	4	STAINLESS STEEL 316	90 DEG. HOLD OPEN ARM C/W SHEPHERDS HOOK FOR OPENING
7	4	ALUMINUM 6061-T6	76 X 51 X 6mm ANGLE LLV TO BE WELDED TO ITEM 4
8	4	ALUMINUM 6061-T6	64X38X38X6mm CAST ANCHOR WELDED TO ITEM #1
9	16	ALUMINUM 6061-T6	4" HEAVY DUTY WELD-ON HINGE
10	17	STAINLESS STEEL 304	SOUTHCO COMPRESSION LATCH C/W OPENING KEY
11	4	EPDM GASKET	1 1/2" NEOPRENE SEAL
12	4	ALUMINUM 6061-T6	HOLD OPEN ARM BRACKET
13	4	ALUMINUM 6061-T6	10MM ROD FORM DROP HANDLE C/W SEALED UNDERSIDE BOX

NOTE:
 1) ALL ALUMINUM SURFACES IN CONTACT WITH CONCRETE SHALL RECEIVE 2 COATS OF BITUMINOUS PAINT.
 2) WELDING SHALL CONFORM TO CSA W47.2 & CSA W59.2
 3) WELDED SUFACES REMAIN AS WELDED.
 4) HATCH HAS BEEN DESIGNED TO WITHSTAND A LIVE LOAD OF (300LBs/SQ.FT).
 5) HATCH IS SEALED FOR ODOURS
 6) HATCH IS CAST IN PLACE

PROJECT	LOCATION PROJECT
CONTRACTOR	CONTRACTOR
ARCHT/ENG'R	ENGINEER
QTY.	PROJECT NO.
1	

TITLE					
ALUMINUM 96"(2438mm) DIA ACCESS COVER					
NO.	DATE	BY	DATE	DWG. BY:	PL. NO.
1			##/##/##	SCJ	CATA
REVISION			SCALE	DESIGNED BY:	DWG. NO.
			NTS		GT-2

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