



#	QTY.	MATERIAL	DESCRIPTION
1	4	STAINLESS STEEL 316	4 X 4 X 1/4 HSS SQUARE TUBE C/W 1 X 1 X 1/4 ANGLES WELDED
2	1	STAINLESS STEEL 316	1/4 " TREAD PLATE C/W 1 X 1/8" NEOPRENE GASKET
3	1	STAINLESS STEEL 316	FLUSH HANDLE
4	1	STAINLESS STEEL 316	1 1/2" NOM. PIPE HALF-COUPLING C/W 1 1/2" ABS ADAPTER/ELBOW
5	1	STAINLESS STEEL 316	CONTINUOUS FORMED HINGE C/W 1/4" TAMPERPROOF FASTENERS
6	5	STAINLESS STEEL 316	1/4" X 3" FLAT BAR REINFORCING
7	3	STAINLESS STEEL 316	SOUTHCO COMPRESSION LATCH C/W OPENING KEY
8	1	STAINLESS STEEL 316	GAS SPRING ASSIST CYLINDER C/W ALUM. MOUNTING BRACKETS
9	1	STAINLESS STEEL 316	90 DEG. HOLD OPEN ARM C/W 1/4"Ø ROD FORMED HANDLE
10	1	STAINLESS STEEL 316	1/4" X 1 X 2 1/2" ANCHOR

NOTE:
 1) WELDING SHALL CONFORM TO CSA W47.1 & AWS D1.6

REINFORCED TO WITHSTAND A LIVE LOAD OF 300 LBS/SQ.FT (14.4KPa) WITH MAX. DEFLECTION OF 1/150th OF THE SPAN.

PROJECT	LOCATION PROJECT
CONTRACTOR	CONTRACTOR
ARCHT/ENGR	ENGINEER
QTY.	PROJECT NO.
1	#

TITLE					
316SS GAS TIGHT M HATCH 762 X 762mm OPENING					
NO.	DATE	DATE	DWG. BY	PLNO.	
1		##/##/##	SCJ	CATA	
REVISION	SCALE	DWG. NO.			
	NTS		GT-4		

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